

Work Order ID 78559

78559

Page 1

January-11-12 10:57:06 AM

Item ID: K10003 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Saddle, D205-634-011
 Start Date: 11/01/2012 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 25/01/2012 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 12/01/11 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN634,635	Rev F

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Create White labels only per PPP K10003	CHG 007							

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

W 12 02 02 (4)
 J Form M.L.J 12-2-1 (4)
 12/01/11 (4)
 W 12 02 02 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Saddle, D205-634-011

Start Date: 11/01/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *PK*

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/2 SP 4

12/2/2

mr 12-02-02

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 78559

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A
AN4-51A
 Bolt

Purchased

No

110

Each

98.0000

18
 **

32

Location

Loc Qty

Loc Code

ST361

98

118706

18

119127

50

119798

30

AN4-6A
AN4-6A
 Bolt

Purchased

No

110

Each

3,508.000

16
 **

64

Location

Loc Qty

Loc Code

ST356

3508

119017

3508

AN4C46A
AN4C46A
 BOLT

Purchased

No

110

Each

3.0000

4
 **

16

Location

Loc Qty

Loc Code

ST360

3

119849

3

M120334 12/2/2 sf(u)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 78559

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 4.00

Required Qty: 4.00

AN6-12A
Bolt
AN6-12A

Purchased No

110 Each 82.0000

8 32

**

Location

Loc Qty

Loc Code

ST341

82

119934

82

AN960JD416
Washer
AN960JD416

NAS1149D0463J Purchased No

110 Each 0.0000

32 128

**

AN960JD616
Washer
AN960JD616

NAS1149D0663J Purchased No

110 Each 0.0000

8 32

**

D2570
Bushing
D2570

Manufactured No

110 Each 91.0000

24 96

**

Location

Loc Qty

Loc Code

ST011

91

66933

1

67759

6

72122

1

72960

41

77421

16

77422

26

D2571
Saddle, Fwd Out 205
D2571

Manufactured No

110 Each 9.0000

4

**

Location

Loc Qty

Loc Code

ST425

-11

76438

1

ST433

20

77446

8

January-11-12 10:57:11 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 78559

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2572 Manufactured No

110 Each 2.0000

1 4

D2572

Saddle, Fwd In 205

**

B78237

Location

Loc Qty

Loc Code

ST433

2

71107

2

D2573 Manufactured No

110 Each 1.0000

1 4

D2573

D2573

Saddle, Aft Out 205

**

B78236

Location

Loc Qty

Loc Code

ST423

-12

ST434

13

77287

1

D2574 Manufactured No

110 Each 1.0000

1 4

D2574

D2574

Saddle, Aft In 205

**

B78238

Location

Loc Qty

Loc Code

ST434

1

77286

1

D2747 Manufactured No

110 Each 166.0000

1 4

D2747

D2747

Set Screw

**

12/2/12

Location

Loc Qty

Loc Code

ST017

166

77484

166

16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 78559

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2876
D2876
Saddle Spacer

Manufactured No

110 Each 57.0000 12 8

**

sf

Location

Loc Qty

Loc Code

ST025

57

76949

57

Manufactured No

110 Each 57.0000 12 8

**

sf

D2877
D2877
Saddle Spacer

Location

Loc Qty

Loc Code

ST020

57

73309

7

77052

50

Manufactured No

110 Each 8.0000 11 4

**

B77686 sf

D3405-041
D3405-041
Lug Assembly

Location

Loc Qty

Loc Code

ST478

8

62227

2

77000

6

Manufactured No

110 Each 12.0000 11 4

**

sf

D3405-043
D3405-043
Lug Assembly

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST474

10

76999

10

Manufactured No

110 Each 0.0000 1 4

**

B77168 12/1/12 sf

D3407-041
D3407-041
Tow Ring

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Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 78559

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 4.00

Required Qty: 4.00

D3417-5
D3417-5
Washer
X4

Manufactured No

110 Each 7.0000

2 8 (IX)
** B7768Y

SJ

Location

Loc Qty

Loc Code

ST042

7

73326

1

75044

6

6

Manufactured No

110 Each 75.0000

1 4
** 5f

D3456-1
D3456-1
Washer
X4

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

50

77486

50

ST044

18

66848

3

71165

2

73493

13

4

Manufactured No

110 Each 54.0000

2 8
** 12k1, 5f (4)

D3533-1
D3533-1
Set Screw
X4

Location

Loc Qty

Loc Code

ST054

54

73310

4

77611

50

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 78559

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

7,809.000

24

96

**

MS21042I 4

Nut

Location

Loc Qty

Loc Code

ST300

7809

117441

51

117601

342

118451

133

119017

2283

119075

5000

96

MS21043-4

Purchased

No

110

Each

1,038.000

5

20

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

470

118686

470

ST301

528

119309

32

119546

496

20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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REFERENCE ONLY

DART AEROSPACE LTD.

D205-634
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5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: **G**
Date: 11.06.24